

Work Order ID 65919

Thursday, January 27, 2011 10:43:58 AM



Page 1

Item ID: D2953-175	Accept		Setup	Start	
Revision ID:				Stop	
Item Name: Spacer					
Start Date: 1/27/2011	Start Qty: 2.00		Cust Item ID:		
Required Date: 2/4/2011	Req'd Qty: 2.00		Customer:		
Reference:					

Approvals:	Process Plan:	Date: 11-01-27	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2953	Rev A

100	BAND SAW	0.00				2			
Bandsaw	Memo	0.00	11-2-3						
Jeaspa Bandsaw	Cut as per D2953 □ Deburr								

110	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00	Salvados			12			
Quality Control									

120	Identify as per dwg & Stock Location	0.00							
Packaging	Memo	0.00	SAP			2			
Packaging	*****STOCK IN BASKET CELL*****		11-02-07						

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D2953-175

Accept



Setup Start



Revision ID:

Item Name: Spacer

Stop



Start Date: 1/27/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 2/4/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

W/02/08
ME
11-02-08-

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

Picklist Print

Thursday, January 27, 2011 10:44:25 AM

Page 1

Work Order ID: 65919

Parent Item: D2953-175

Parent Item Name: Spacer



Start Date: 1/27/2011

Required Date: 2/4/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP A000.03.17 New Issue EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6T0.375W.058

Purchased

No

100

f

45.7629

0.1458

0.306947



11.2.3

6061-T6 RD Tube .375 x.058W

Location

Loc Qty

Loc Code

MAT

15.68

116555 ✓

15.68

MAT014

30.0829

110968

1.416

113718

1.7

115901

26.9669

291

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

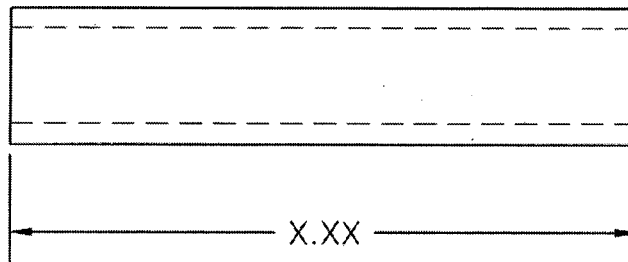
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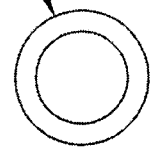


DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2953	REV. A SHEET 1 OF 1
DATE 00.01.13		TITLE SPACER	SCALE 2:1
A	00.01.13	NEW ISSUE	

RELEASED
00.02.24 PS



Ø0.375 (REF)



D2953-XXX

LENGTH

1.75" LONG: D2953-175
0.65" LONG: D2953-065

SHOP COPY
RETURN TO:
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 65919

PL 11-01-27

MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32
(WW-T-700/4) 0.375 OD x 0.058 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

W/O:		WORK ORDER CHANGES					
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